



Job Title: Hot Stamp Operator

Position Summary:

Operate automatic or semi-automatic machines or machine tools to shape and form metal products or parts. Be responsible for operating, adjusting and maintaining presses and tools. Ensure the quality production of their assigned jobs at expected production level.

Essential Responsibilities:

- Set up and operate equipment to harden, anneal and heat-treat metal parts.
- Start the equipment, monitor their operations, and record operational data.
- Read work orders and production schedules to determine specifications, such as materials to be used, locations of cutting lines, and dimensions and tolerances, furnace temperatures and heat cycle requirements.
- Inspect completed parts to verify conformance to specifications, using micrometers, gauges, calipers, etc.
- Test and adjust machine speeds and actions, according to product specifications, and using gauges and hand tools.
- Observe flow and unload and stock parts into containers.
- Correctly identifies and handles non-conforming products.
- Correctly handles scrap during and after production.
- Correctly handles finished products and corresponding documentation.
- Perform routine maintenance such as cleaning, oiling and lubricating machines.
- Check machine operation and report faults to leader/supervisor.
- Demonstrate continuous effort to improve operations, decrease turnaround times, streamline work process,
- May assist in the training of other employees as indicated.

Qualifications:

To perform this job successfully, an individual must be able to perform each essential duty satisfactorily. The requirements listed below are representative of the knowledge, skill, and/or ability required.

Education and Experience:

High school diploma or GED preferred
1+ year of experience operating presses or in a related area