

Job Title: CNC Operator

Position Summary:

Produce machined parts by programming, setting up, and operating a computer numerical control (CNC) machine; maintaining quality and safety standards; keeping records; maintaining equipment and supplies. Perform machine operations from a variety of sources - including blueprints, detailed specifications, duplicate parts or other forms of instruction.

Essential Responsibilities:

- Set up and operate CNC machines and follow setup sheets to machine all Tool Room and die repair details.
- Verify all specific dimensions are in tolerance per die maker and detail print instruction.
- Follow a step by step checklist to assure that all details have been machined properly.

Qualifications:

To perform this job successfully, an individual must be able to perform each essential duty satisfactorily. The requirements listed below are representative of the knowledge, skill, and/or ability required.

Education and Experience:

High school diploma or GED preferred
3+ years of experience operating CNC machines

Job Knowledge, Skills and Abilities:

Knowledge: Knowledge of machines and tools, including their designs, uses, repair, and maintenance; • Knowledge of raw materials, production processes, quality control, costs, and other techniques for maximizing the effective manufacture and distribution of goods.

Skills: Good communication skills; Good computer skills; Cleanliness

Abilities: Ability to understand and follow oral or written instructions; Ability to accurately prepare documents, operation sheets and other reports and related paperwork as required by our procedures; Ability to respond effectively to the most sensitive inquires or complaints; Ability to work independently and make independent decisions.

Training Requirements:

1. General Safety.
2. Quality System Awareness and Procedures.

Physical Demands & Work Environment:

The characteristics described below are representative of those encountered while performing the essential functions of this position. Reasonable accommodations will be made to enable individuals with disabilities to perform the essential functions.

Physical Demands: The position is in the factory and involves walking, standing for long periods of time throughout the day. It requires being able to lift up to 40 pounds, push and pull up to 50 pounds. Stooping/bending/twisting is required on regular basis. This job involves repetitive tasks and attention to detail. Fast-paced environment, usually work standard 40-hour weeks, but overtime may be necessary as work load's dictate. This may include weekdays, weekends and/or holidays.

Work Environments: Work performed in a machine shop environment, well lit. Exposure to noise, debris, and lubricants, requires wearing personal protective or safety equipment. Must

follow safety precautions and must exercise caution when handling hazardous coolants and lubricants. Requires working in non-air-conditioned variable temperature factory setting and exposed to hot and cold temperatures. Programmers will work on desktop computers in offices that are near, but separate from, the shop floor. Employees may be subject to random drug and alcohol testing, pre-employment physical and background checks.