

Job Title: Cold Stamp Operator

Position Summary:

Operate automatic or semi-automatic machines or machine tools to shape and form metal products or parts. Be responsible for operating, adjusting and maintaining presses and tools. Ensure the quality production of their assigned jobs at expected production level.

Essential Responsibilities:

- Set up and operate presses that may be mechanically or computer driven to produce parts.
- Perform operations such as blanking, bending, punching, forming, etc. on a variety of materials, based on blueprints and other instructions.
- Follow the control plan and perform in process inspection.
- Perform and document required visual and physical quality inspections as indicated by the Control Plan.
- Read, interpret, and comply with the production work orders.
- Responsibilities include configuring equipment and calibrating gauge settings, recognizing condition of dies, loading materials onto the equipment, feeding material through die, and positioning and removing parts from the die.
- Insure proper completion of daily paper work and uses computers for data entry in a specified and appropriate manner.
- Correctly identifies and handles non-conforming products.
- Correctly handles scrap during and after production.
- Correctly handles finished products and corresponding documentation.
- Perform routine maintenance such as cleaning, oiling and lubricating machines.
- Check machine operation and report faults to leader/supervisor.
- Demonstrate continuous effort to improve operations, decrease turnaround times, streamline work process,
- May assist in the training of other employees as indicated.
- Participate in continuous improvement and assist in its implementation on an ongoing basis.
- Keep work area clean and well organized in a 5S manner.

Qualifications:

To perform this job successfully, an individual must be able to perform each essential duty satisfactorily. The requirements listed below are representative of the knowledge, skill, and/or ability required.

Education and Experience:

High school diploma or GED preferred
1+ year of experience operating presses or in a related area

Job Knowledge, Skills and Abilities:

Knowledge: Basic knowledge of quality control, cost reduction, materials and productions processes; Basic knowledge of press operation; English (grammar, language), Math.

Skills: Good communication skills.

Abilities: Ability to understand and follow oral or written instructions; Ability to accurately prepare documents, production sheets and other reports and related paperwork as required by our procedures; Ability to respond effectively to the most sensitive inquires or complaints; Ability to work independently and make independent decisions.

Physical Demands & Work Environment:

The characteristics described below are representative of those encountered while performing the essential functions of this position. Reasonable accommodations will be made to enable individuals with disabilities to perform the essential functions.

Physical Demands: The position is in the factory and involves walking, standing for long periods of time throughout the day. It requires being able to lift up to 50 pounds, push and pull up to 75 pounds. Involve continuous or repetitive arm-hand movements while operating a machine. Stooping/bending/twisting is required on regular basis. Fast-paced environment, usually work standard 40-hour weeks, but overtime may be necessary as work load's dictate. This may include weekdays, weekends and/or holidays.

Work Environments: Work performed in a shop environment and regularly exposed to dust, odors, oil, fumes and noise. It requires wearing personal protective or safety equipment. Noise level is frequently loud. The employee is frequently exposed to moving mechanical parts and airborne particles. Requires working in non-air-conditioned variable temperature factory setting. Employees may be subject to random drug and alcohol testing, pre-employment physical and background checks.